

CLAIM AMENDMENTS:

1-13 cancelled

14. (new) An insole for shoes designed as a disposable product having a thickness of at most 3 mm and with a liquid absorbing non-woven fiber layer including or based on cellulose fiber material, the insole comprising:

one single wad fleece layer having a cellulose-type fiber material with at least 25 % per weight of heat meltable binding fibers, the layer being strengthened by calendar embossment to produce highly compressed embossed regions of high density and regions of lower density.

15. (new) The insole of claim 14, wherein the insole has a thickness of 1 - 3 mm.
16. (new) The insole of claim 15, wherein the insole has a thickness of 1 - 2 mm.
17. (new) The insole of claim 14, wherein the insole has a density of 0.1-0.5 g/cm³.
18. (new) The insole of claim 17, wherein the insole has a density of 0.2-0.3 g/cm³.

19. (new) The insole of claim 14, wherein said highly compressed embossed regions constitute a fraction of 8 - 20 % of a surface of said fleece layer.
20. (new) The insole of claim 14, wherein said highly compressed embossed regions have a depth of at least 0.5 mm and a smallest dimension in a planar direction of 0.3 - 0.6 mm.
21. (new) The insole of claim 14, wherein a maximum tensile force of said fleece layer in a dry state is 35-100 N/25 mm in a longitudinal direction and 40-100 N/25 mm in a transverse direction.
22. (new) The insole of claim 14, wherein a maximum tensile pressure of said fleece layer in a moistened state is 20-100 N/25 mm in a longitudinal direction and 30-80 N/25 mm in a transverse direction.
23. (new) The insole of claim 14, wherein the insole has a water retention or acceptance capacity of 1-4 gram liquid per gram of said fleece layer.
24. (new) The insole of claim 14, wherein the insole has an internal strength of $> 170 \text{ N/25 cm}^2$.
25. (new) The insole of claim 24, wherein the insole has an internal strength of $> 180 \text{ N/25 mm}^2$.

26. (new) The insole of claim 14, wherein said fleece layer comprises cotton fibers.
27. (new) The insole of claim 14, wherein said heat meltable binding fibers comprise multi-component fibers, polyethylene (PE), polypropylene (PP), and/or polyester (PES).
28. (new) The insole of claim 14, further comprising island-shaped or linear shaped slippage prevention means on a lower side of the insole facing an insole of a shoe in a state of use.
29. (new) The insole of claim 28, wherein said slippage prevention means have a maximum size of 1.5 mm.
30. (new) The insole of claim 28, wherein said slippage prevention means have a maximum size of 1 mm.